

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	:	D206-559-011
Job Number	: 42971			
Estimate Number	: 10804			
P.O. Number	:	Part Number	:	DISASSEMBLE30
This Issue	: 27/10/2008 S.O. No. :	Drawing Number	:	DISASSEMBLE
Prsht Rev.	: NC	Project Number	:	
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	:	
Previous Run	: 41804	Material	:	
Written By	: _____	Due Date	:	03/11/2008 Qty: 1 Um: Each
Checked & Approved By	: _____			
Comment	: _____			

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

1 X D206-559-011 B 37288 006

DISASSEMBLE KIT, RETURN ITEMS TO STOCK:

2 X D2435 B 34288 ✓

4 X D2182B050 B 30872✓

8 X D2274 B 30870 ✓

8 X D2529 B 30382 ✓

4 X D2438 B 3063 ✓

8 X AN4-15A B M/V 072 ✓

8 X AN4-17A B M102280 ✓

16 X AN960JD416 B M104746 ✓

8 X MS21042L4 B M100248

2 X QS200M44S B *M105516*

ADJUST ACCPAC

Form: rprocess

Date: Monday, 27/10/2008 10:25:16 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D206-559-011

Job Number: 42971

Part Number: DISASSEMBLE30

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0

D206559011

Bearpaw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bearpaw

34288

FINAL INSPECTION/W/O RELEASE

3.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

2008/10/27

Job Completion



U 08/10/27

Date: Monday, 27/10/2008 10:04:15 AM

User: Linda Lacelle

Bill of Manufacturing

Part Number : D206559011

Revision : E1

Drawing Name : BEARPAW KIT (19"X16")

Default Qty. : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	MFG ENGINEERING	MFG ENGINEERING	0.00	Hours	0.00	0.00
3	MUHMWB10		3.40	sf	0.00	0.00
4	WATER JET	FLOW WATER JET	0.00	Hours	112.00	0.00
5	HAAS1	HAAS CNC VERTICAL MACHINING #1	0.00	Hours	98.00	0.00
6	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	0.00	Hours	45.00	0.00
7	QC8	SECOND CHECK	0.00	Hours	43.00	0.00
8	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	37.00	0.00
9	D2182B	Pick: Packing Kit	1.66	f	0.56	0.93
10	D2274	Pick: Packing Kit	8.00	Each	0.54	4.32
11	D2438	Pick: Packing Kit	4.00	Each	3.60	14.40
12	D2529	Pick: Packing Kit	8.00	Each	0.02	0.16
13	AN415A	Pick: Packing Kit	8.00	Each	0.00	0.00
14	AN417A	Bolt	8.00	Each	0.21	1.75
15	AN960JD416	Pick: Packing Kit	16.00	Each	0.00	0.00
16	MS21042L4	Pick: Packing Kit	8.00	Each	0.00	0.00
17	QS200M44S	Pick: Packing Kit	2.00	Each	0.00	0.00
18	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	43.00	0.00
19	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	37.00	0.00
20	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						21.57

REFERENCE